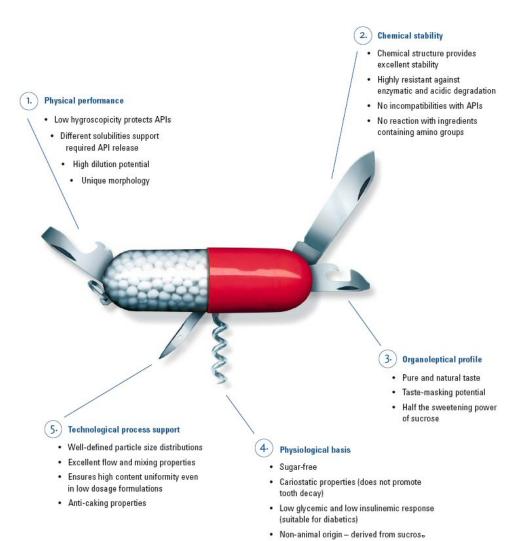
PHARMACEUTICAL AID





· No GMO technology involved

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HARMACEUTICAL
HEMISTRY

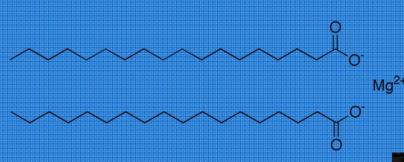
Excipients are inactive ingredients used as carriers for the active ingredients in a pharmaceutical product. These may be classified into the following categories:

Antiadherents Binders Coatings **Disintegrants** Fillers and Diluents **Coloring Agents** Glidants Lubricants **Preservatives** Sorbents **Sweeteners**



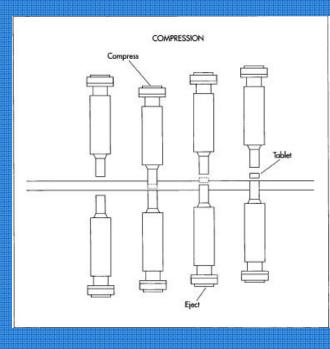
Antifrictional Agents and Antiadherents



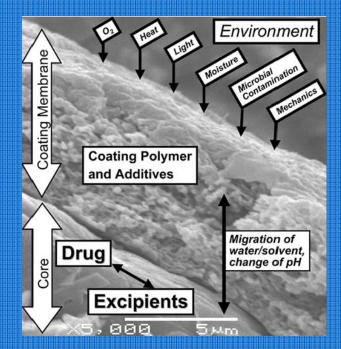


Magnesium Stearate





- •Antiadherents are used to keep the powder from sticking to the tablet punch face during the manufacture of tablets.
- The most common is magnesium stearate





The pharmaceutical ingredients must be stabilized toward:

- Environmental factors (air, water vapor, sunlight)
- Interactions between different ingredients in the drug or different functionalities in the same molecule
- Manufacturing stress (sterilization, compaction, etc.)

Antioxidants



Ascorbic acid

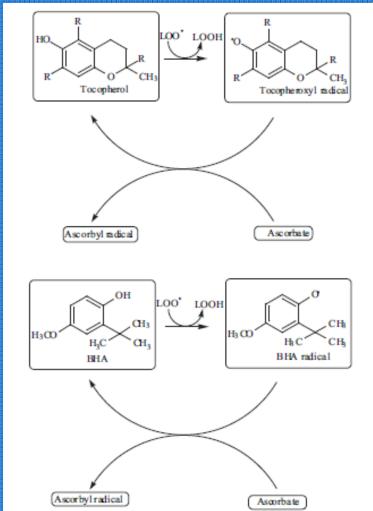
Ascorbyl Palmitate

Butylated hydroxyanisole

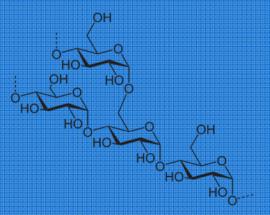
Alpha-tocopherol



The Ascorbate Radical

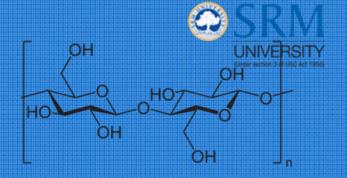


The phenolic antioxidants are frequently employed in smaller amounts, together with a larger amount of an ascorbic acid derivative, which serves to provide a hydrogen atom to the phenolic radical, thus regenerating the antioxidant species.

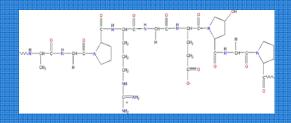


Starch (1,4-alpha-glycosidic linkages)

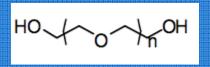
Binders



Cellulose (1,4-beta-glycosidic linkages)



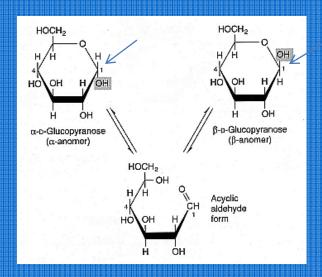
Gellatin



Polyethylene glycol (PEG)

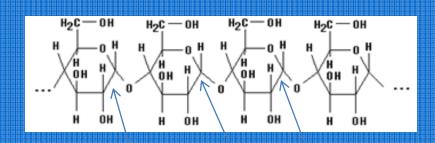
Binders add mechanical strength to the tablet or granules.

Monomeric glucose exists as a mixture of α and β -anomers

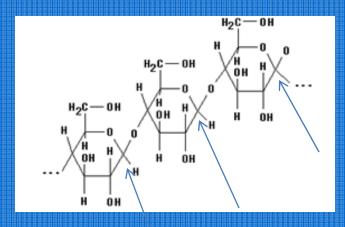




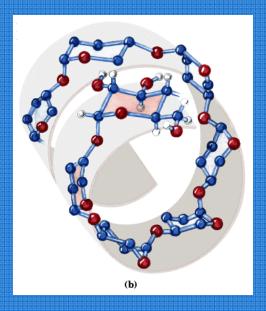
However, once the glucose is polymerized into starch or cellulose, the stereochemistry of the anomeric carbon is no longer in equilibrium.



Starch (100 to 6000 glucose units)
Starch has 1,4-alpha linkages



Cellulose (1800 to 3000 glucose units) Cellulose has 1,4-beta linkages







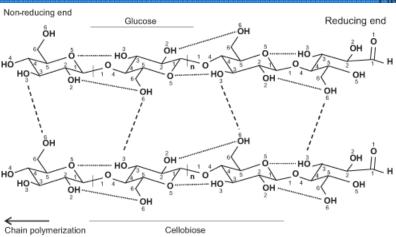
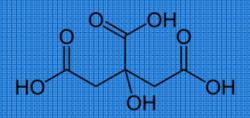


Figure 1. The structure and the inter- and intra-chain hydrogen bonding pattern in cellulose I. Dashed lines: inter-chain hydrogen bonding. Dotted lines: intra-chain hydrogen bonding.

Linear Cellulose

Cellulose has an extended, and rather stiff conformation and is much less soluble and less digestible than is starch.



Buffering Agents



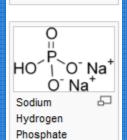
Citric Acid

Tartaric Acid

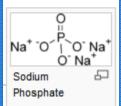


Sodium Bicarbonate





Sodium Dihydrogen Phosphate



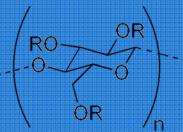
Lactic Acid

The pH of the preparation will need to be adjusted to maintain optimum effect and stability of the pharmaceutical.



Coatings



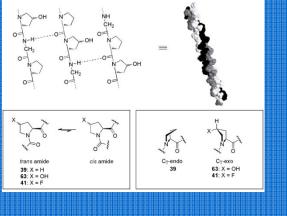


R = H or CH_3 or $CH_2CH(OH)CH_3$

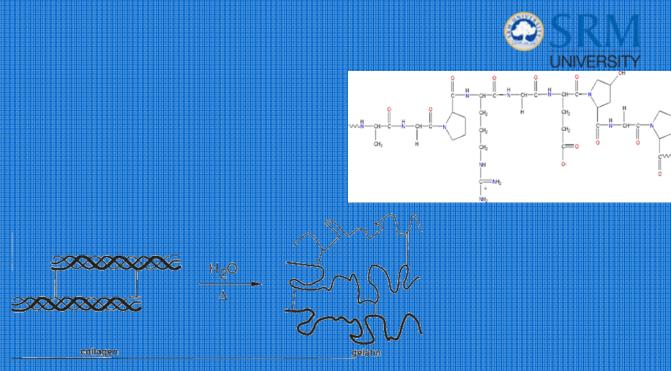
Gelatin

Hydroxypropylmethylcellulose

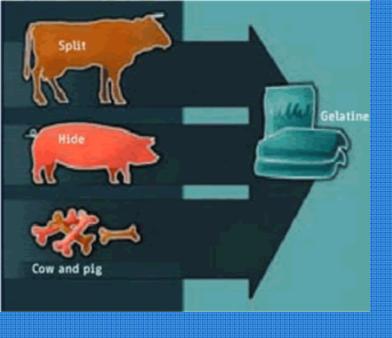
- Most coated tablets are coated with hydroxypropylcellulose
- Capsules are coated with gelatin

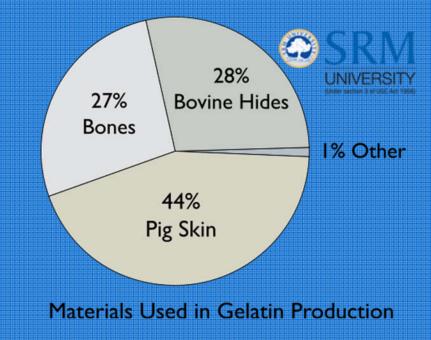


Collagen



Gelatin is made by denaturing the triple helix of collagen, a protein which provides structural stability to bones and muscle.

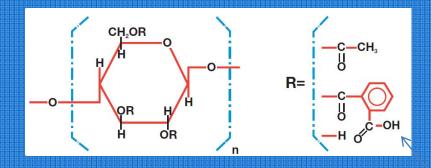




Gelatin is made by several processes which employ body parts from cattle, pigs, and horses and utilize chemical processes to achieve partial denaturation of the collagen.



Enteric Coatings



Cellulose Acetate Phthalate (CAP)

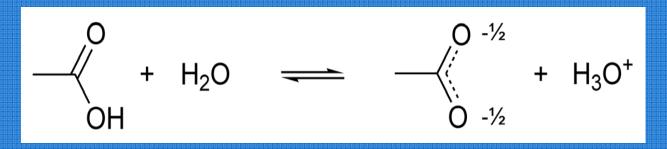
Free carboxylic acid remains in polymer.

This is an acidic functionality and is deprotonated (ionized) at basic pH.

Tablets coated with enteric coatings will release their contents in the small intestine, not the stomach.

Such coatings are frequently used on products that my irritate the stomach, such as aspirin.

A commonly used coating material is cellulose acetate phthalate (CAP)





Non-water soluble

Water-soluble ionic form

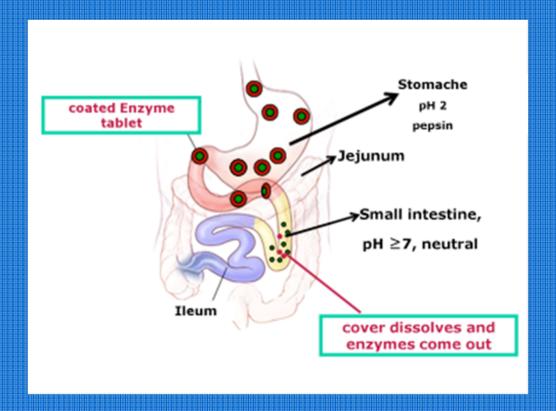
$$K_{\mathbf{a}} = \frac{[\mathbf{A}^{-}][\mathbf{H}^{+}]}{[\mathbf{H}\mathbf{A}]}$$
$$\mathbf{p}\mathbf{H} = \mathbf{p}K_{\mathbf{a}} - \log \frac{[\mathbf{A}^{-}]}{[\mathbf{H}\mathbf{A}]}$$

So, when [A-] = [HA], the pH = pKa.

The pKa of carboxylic acids is in the range of 3-5.

Thus carboxylic acids are protonated (nonionized) in the acidic environment of the stomach [pH = 2], but ionized in the more basic environment of the intestine [pH = 8].

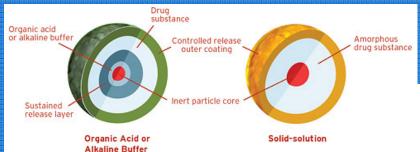


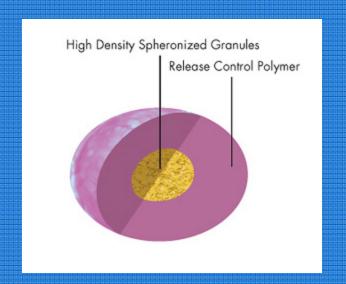


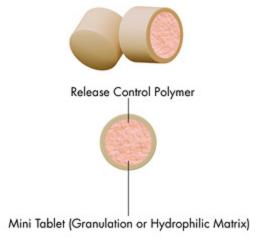
Thus the enteric coating becomes more water soluble (since it is in the ionic form, usually more water soluble than the nonionized form) in the intestine.

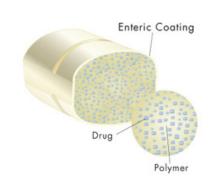
Sustained Release Technology









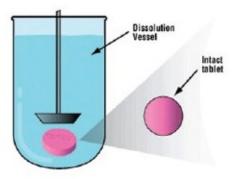


Most sustained release technology involves the slow transfer of the active ingredient through a polymer matrix.

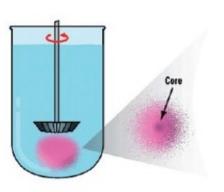


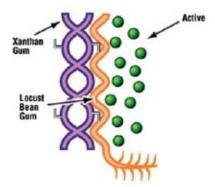
On initial exposure to water, the interface between water and the outer tablet begins. The inner tablet core remains unwetted because the outer portion of the tablet controls the rate of water ingress into the matrix.

At time zero, the water starts hydrating the xanthan and locust bean gums.

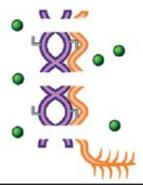


At 21 hours most of the matrix has eroded and a large percentage of the drug has been released.



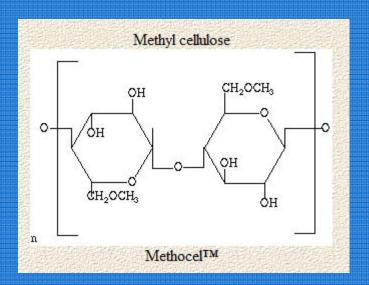


The interface has continued to progress through the tablet allowing for more and more of the matrix to become wetted and gelled. The unwetted core reduces to only a very small percentage of the tablet.









Dow Excipients

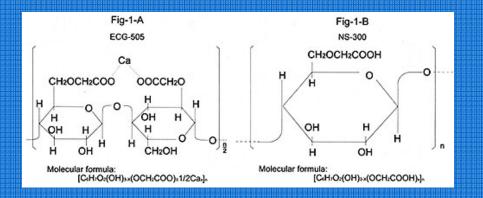
Controlled Release Systems

In a hydrophilic matrix system, a METHOCEL™ Premium CR cellulose ether or a POLYOX™ Water-Soluble Resin, NF Grade is uniformly incorporated throughout the tablet. Upon contact with water, it hydrates the outer tablet surface to form a gel layer. The rate of diffusion of drug out of the gel layer and the rate of tablet erosion control the overall dissolution rate and drug delivery.

METHOCEL™ Premium CR products and POLYOX™ Water-Soluble Resins, NF Grade are produced under controlled conditions that yield consistent properties and reproducible performance. They're not subject to the range of variability sometimes encountered with polymers like guar, shellac, and other botanic extracts.

Disintegrants





Disintegrants are hydrophillic compounds that assist the break up of granules, tablets, and capsules

The most widely used are carboxymethyl cellulose calcium (left) and potato starch (right).



DEFORMATION REPULSION

Particles swell to precompression size and break up the matrix

Water is drawn into the pores and particles repel each other because of the resulting electrical force

- During the compression process that is involved in generating a tablet, the starch particles are deformed.
- This deformation is relieved upon wetting and hydration of the starch, thus leading to breakup of the tablet.



THANK YOU